Ferramenta



AND DROP DOWN DOORS



SYMBOLS AND FINISHES LEGEND

SYMBOLS



= SHELF SAFELY LOCKED DURING TRANSPORTATION AND AT HOME.



= ANTI-TURNOVER LOCKING SYSTEM



= NORMS / PATENTS



= PHILLIPS / POZIDRIV



= WITH BUFFER



= PART NO.



= BLADE SLOT



= WITH MAGNET



= PCS. PER PACKAGE



= COMBI SLOT



= HEXAGONAL SOCKET



= NEWTON



= CAPACITY LOADING



= HEXALOBULAR SOCKET



= FRICTION



= WOOD / GLASS **THICKNESS**



= COUNTERSUNK HEAD



= AUTOMATIC



= HOLE DIAMETER



= PAN HEAD



= DROP DOWN



= DIAMETER



= FLANGE HEAD



= FLAT HEAD



= STANDARD HINGE



= HEIGHT

= LENGTH



= TRILOBULAR SCREW



= KIMANA HINGE



= RIGHT VERSION



= SELF-TAPPING SCREW



= FLAP HINGE



= LEFT VERSION



= EURO THREAD



= WITH SPRING



= SETTING CODE



= METRIC THREAD



= WITHOUT SPRING



= PCS. PER PAD



= PRE-INSERTED SCREW



= REVERSED SPRING



= CUT ON REQUEST



= PRE-INSERTED SCREW AND SPREADING BUSH



= WITH FLANGE



= SELF ADHESIVE

NOTE: Printing errors and omissions may exist despite our best efforts to ensure accurancy. We reserve the right to alter specifications without notice.

MATERIALS



= Zinc Alloy



HSS = High Speed Steel BR = Brass

ABS = Acrylonitrile
Butadiene
Styrene

ZAnk

Nickel-platedZinc Alloy

STzk

Zinc-platedSteel

 $\left(AL \right) = Aluminium$

 $\left(\mathsf{WD} \right) = \mathsf{Wood}$

EVA = Ethylene Vinyl Acetate



= ENGINEERING PLASTIC



SR = SOFT RUBBER

+ SR = other soft rubber available on request



= Natural Engineering Plastic

(EPc)

= Clear Engineering Plastic

SRn

= Natural Soft Rubber



= White Engineering Plastic

EPg

= Grey Engineering Plastic



= White Soft Rubber



= Water Green Engineering Plastic

SRb

= Black Soft Rubber



FINISHES



= OTHER FINISHES AVAILABLE ON REQUEST

PART NO.	FINISHES	PART NO.	FINISHES	PART NO.	FINISHES
00	Insignificant finish	IF	Middle Grey	UT	T-Met 9007
AA	Natural	IJ	Light Grey	UZ	T-Met
AB	White	IL	Grey 20	WA	Bronzed
AE	White 9010	IN	Grey met. 26	WI	Burnished
EA	Black	JB	Bright Aluminium	XD	Satin-finished Steel
EC	Matt Black	JC	Aluminium - Chrome	YA	Nickel-plated
EE	Anthracite	JD	Matt Aluminium	YB	Bright Nickel-plated
EW	Grey 9007	JE	Satin-finished Aluminium	YC	Matt Nickel-plated
FU	Gunmetal	JF	Aluminium - Brass	YD	Satin-finished Nickel-plated
FV	Gunmetal V52	JG	Aluminium 5	YQ	Black Nickel
GR	Raw	JL	Aluminium PE 11	Z 9	Black Zinc
НА	Brass-Plated	JM	Aluminium RAL 9006	ZA	Zinc alloy
НН	Tropicalized	КА	Chrome	ZN	Zinc-plated
HL	Raw Brass	КВ	Bright Chrome	ZQ	Bright Gold
НХ	Graphite	КС	Matt Chrome	ZY	Titanum
IA	Grey	NN	Metallic Beige	ZZ	Clear
IB	Metallic Grey	RO	Red		





KRABY SYSTEM LIFT UP

KRABY is a gas and oil stay to open flap doors. It has been conceived to be installed by using standard automatic drilling processes. It is available in three different lengths and several newton strengths to suit doors of any size. It can be fixed directly on solid doors or wider aluminium frame section doors. For small aluminium sections a range of special adaptors is available. KRABY is available in:

- Automatic version: once you open the door, it continues to open gently and completely by itself.
- Friction version: once you open the door, the stay holds the door in any required position.

KRABY offers some relevant benefits:

- The rotary knob placed on the piston base plate can be used to adjust the opening angle and therefore to align nearby doors.
- By adjusting the position of the piston base plate within the "U" slot of the side bracket, it is possible to change the time in opening and closing of the door

All the parts (stay excluded) are in zinc alloy nickel plated and engineering plastic.











INSTALLATION





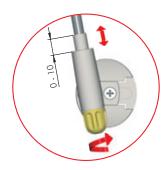




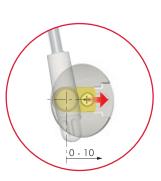


with the slot in horizontal position and the open end facing the wall.

ADJUSTMENTS



INCREASE OPENING ANGLE Rotate the rotary knob.

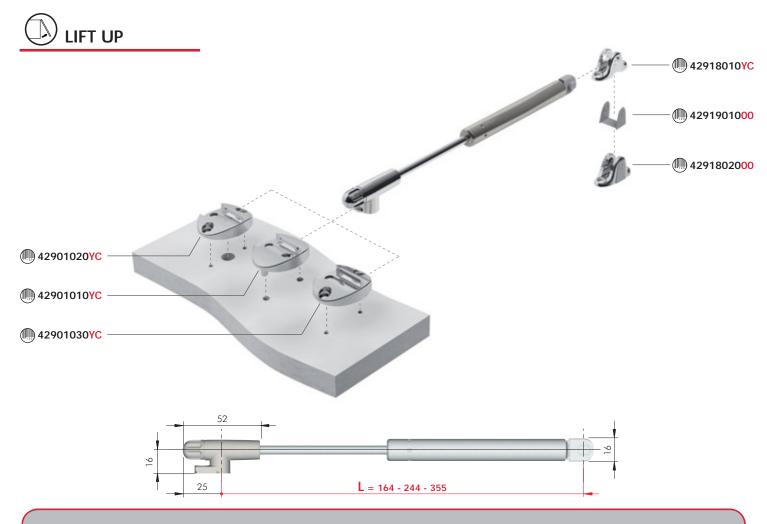


REDUCE OPENING ANGLE Move forward and backward the piston base plate in the bracket slot.





















KRABY FRICTION VERSION

L	()	\bigcirc
164	42001010 <mark>UZ</mark>	45
104	42002010 <mark>UZ</mark>	60

L		N
	42011010 <mark>UZ</mark>	45
244	42012010 <mark>UZ</mark>	60
244	42013010 <mark>UZ</mark>	90
	42014010 <mark>UZ</mark>	120

Further	newton	strengths	avallable	on red	quest
_					

L	(I) (S) (S)	N
	42030010 <mark>UZ</mark>	45
255	42031010 <mark>UZ</mark>	60
355	42032010 <mark>UZ</mark>	90
	42033010 <mark>UZ</mark>	120



KRABY AUTOMATIC VERSION

L		\bigcirc
	42101010 <mark>UZ</mark>	50
164	42102010 <mark>UZ</mark>	80
	42103010 <mark>UZ</mark>	120

L	(T) (S)	N
	42110010 <mark>UZ</mark>	50
	42111010 <mark>UZ</mark>	80
244	42112010 <mark>UZ</mark>	100
	42113010 <mark>UZ</mark>	120
	42114010 <mark>UZ</mark>	140

L	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	\bigcirc
	42130010 <mark>UZ</mark>	50
355	42131010 <mark>UZ</mark>	80
355	42132010 <mark>UZ</mark>	100
	42133010 <mark>UZ</mark>	120

Further newton strengths available on request.









h	Kraby	Door weight (Kg)											Kraby	
	version	1	2		4	5	6			8	9	10	version	
220 274	Automatic	1x80N	2x8	ON	2	2x120N			3x120N		4x1	4x120N		
230 - 274	Friction	1x45N		2x4	15N		2x60N				3x601	Friction		
275 225	Automatic	1x80N	2x80N	1	2x1		3x120N			4x120N	Automatic			
275 - 325 -	Friction	1x60N	2	2x45N		2x60N		3x60N		4x60N			Friction	

Number of stays chart - L 244 mm



Rev. 02

	Kraby							Doo	r wei	ght ((Kg)								Kraby
h	version	1	2	3	4	5		6	7		8	3	9	10	1	1	12	13	version
300 - 324	Automatic	1x8	ON	2	x50N	50N 2x80N			2x100N				2x1	20N	2x1	40N	2x	160N*	Automatic
300 - 324	Friction	1x4	5N	1x60N		2x45l	N				2	2x60N	J			2x	90N		Friction
325 - 374	Automatic	1x8	ON	2x50N	2	x80N	2x1	100N		2x12	20N		2x140N		2x16	50N*	* 2x180N*		Automatic
325 - 374	Friction	1x45N	1x6	ON	2x45N			2	2x60N					2x9	NC			2x120N	Friction
375 - 424	Automatic	1x80N	2x50N		2x80N	2x80N 2x10		NC	2x12	20N	2x14	10N	2x16	50N*	2x18	30N*	2x	240N*	Automatic
3/5 - 424	Friction	1x45N	1x6	ON	2x45N			2x60N	J				2x90N			2x ²	120N		Friction
42F 474	Automatic	2x5	ON		2x80N		2x100	NC	2x12	20N	2x14	10N	2x16	50N*		2x180	N*	3x160N*	Automatic
425 - 474	Friction	1x6	ON	2x4	ōΝ		2x60N					2x9	2x90N		2x120N			3x90N	Friction
475 - 524	Automatic		2x80N		2)	(100N	2x1	120N	2x140N 2x16		2x16	60N*		2x180N*		3х	160N*	Automatic	
	Friction		2x45N			2x60N			2x90N		2)	x120ľ	N	3x90N			3x12	20N	Friction

^{*} Strenghts available on request.

Number of stays chart - L 355 mm



Rev. 02

h	Kraby							Door	weight ((Kg)								Kraby
"	version	1	2	3		5	6		7	8			10	11	1	2	13	version
400 - 424	Automatic		1x80N		2x5	2x50N 2x80N						2x100N	2x	120N		2x160N	Automatic	
400 - 424	Friction				:	2x45N								2x60	NC			Friction
425 - 474	Automatic	1x8	ON	2x50N	2x50N 2x80N					2x10	NOO	2	x120N		2x1	60N		Automatic
425 - 474	Friction					2x60N 2x90N					2x90N	Friction						
475 524	Automatic 1x80N 2x50N 2x80N			2x100N 2x120N					2x160N 2x180			N	2x200N	Automatic				
475 - 524	Friction				2x451	45N						2x60N			2	2x90N	Friction	
525 - 574	Automatic	1x8	ON	2x50N	2x8	30N	2x10	ON 2	2x100N 2			2x160	N		2x180	N	2x200N	Automatic
525 - 574	Friction			2x45N	1	2)				2x6	60N			2x90N				Friction
E7E 424	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x16	60N		2x180N		2x2	00N		Automatic
575 - 624	Friction			2x45N	J				2x6	ON			2x90N					Friction
425 7 00	Automatic	2x5	ON	2x80N	2x1	00N	2x12	20N		2x160N			2x180N 2x2			200N		Automatic
625 - 700	Friction		2x45N	N			2x60	ON			2	2x90N			2x120	N		Friction





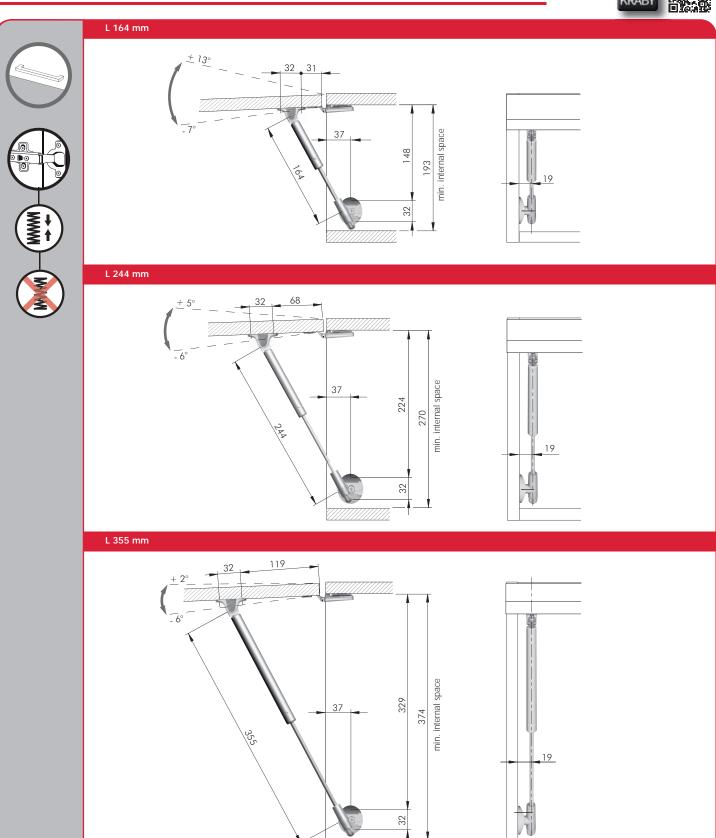


LIFT UP DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE









The dimensions of the above drilling plans refer to carcases which use standard sprung or unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









LIFT UP DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN



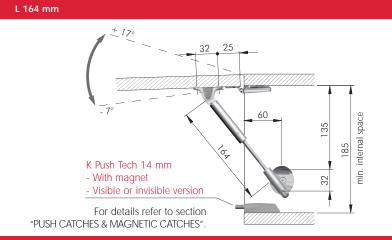


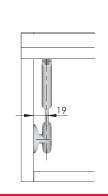




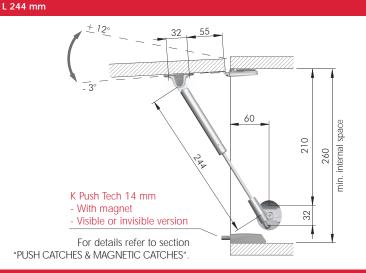


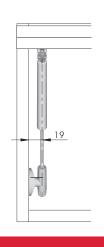




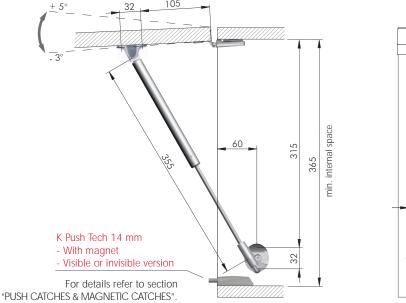


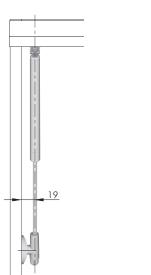






L 355 mm





The dimensions of the above drilling plans refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.







Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest.

For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".





KRABY DROP DOWN

KRABY is a gas and oil stay to open drop down doors. It has been conceived to be installed by using standard automatic drilling processes.

It is available in three different lengths and with a universal "Zero" N strength, to suit any door dimension and weight.

It boasts smooth and elegant movement to gently open the doors downwards. The opening angle adjustment can be carried out manually through the rotary knob, thus allowing to align nearby doors easily.

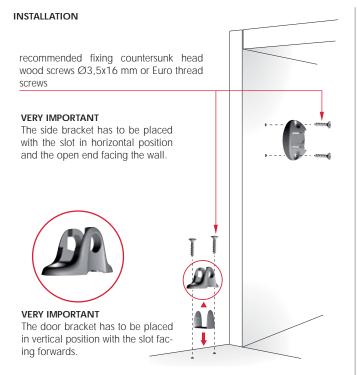
The adjustment of the pision base plate within the "U" slot of the side bracket can change the door opening.

KRABY grants a quick and easy installation, with no need to tension the strength.

Directly installed on solid or wider aluminium frame doors and wide range of special adapters to suit small aluminium door profiles.

All the parts (stay excluded) are in zinc alloy nickel plated and plastic.





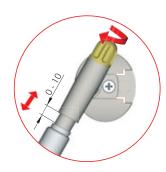




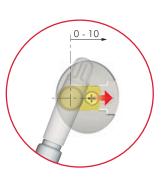




ADJUSTMENTS

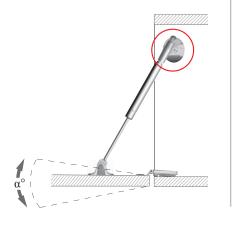


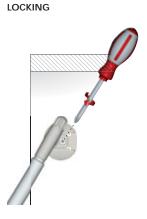
INCREASE OPENING ANGLE Rotate the rotary knob.



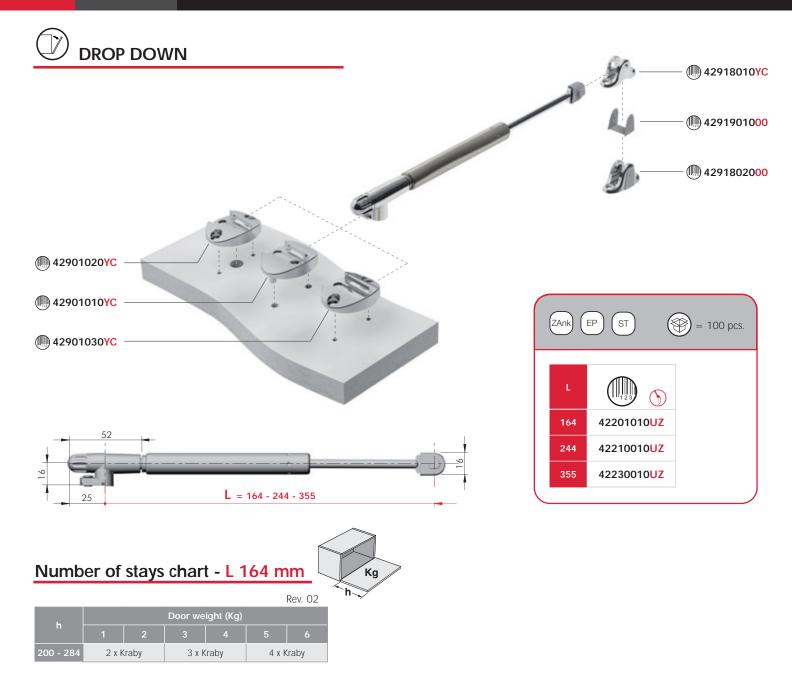
REDUCE OPENING ANGLE

Move forward and backward the
piston base plate in the bracket slot.









Number of stays chart - L 244 mm

Rev. 02

.	Door weight (Kg)												
h	2	3	4	5	6	7	8	9	10	11	12	13	
280 - 324			2 x k	3 x Kraby 4 x Kra									
325 - 424			2 x Kraby					3 x Kraby 4 x Krab					
425 - 500		2 x k	Craby				3 x k	Craby			4 x Kraby		

Number of stays chart - L 355 mm

Rev. 02

	Door weight (Kg)												
h	1	2	3	4	5	6	7	8	9	10	11	12	13
380 - 500	2 x Kraby								3 x k	Craby			
501 - 600		2 x Kraby						3 x K	Craby				

These are experimental results to be checked by the customer. In accordance with the actual European regulation, we suggest to use at least two stays for each door. Our technical department is at your disposal to test further cases out of this chart.

OPENING SYSTEMS FOR FLAP AND DROP DOWN **DOORS**





DROP DOWN DRILLING PLANS WITH KIMANA HINGE











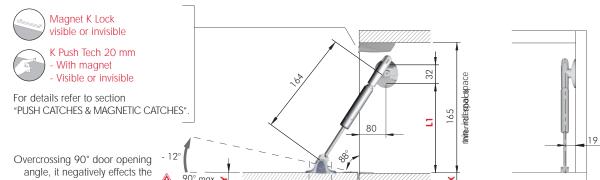








L 164 mm



27 32

Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	117
16 mm	4 mm	19 mm	-	119
18 mm	2 mm	18 mm	-	117
19 mm	-	16 mm	2 mm	113
19 mm	-	19 mm	-	115
20 mm	-	20 mm	-	115

Kimana hinges.

For Kimana and adapter details refer to section "HINGES".

adapter available adapter available in various thicknesses in various thicknesses

L 244 mm



Magnet K Lock visible or invisible

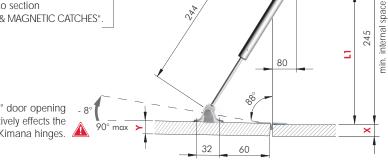


K Push Tech 20 mm - With magnet

- Visible or invisible

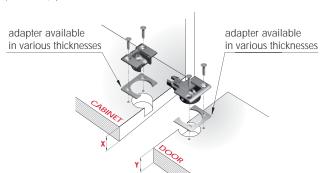
For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the Kimana hinges.

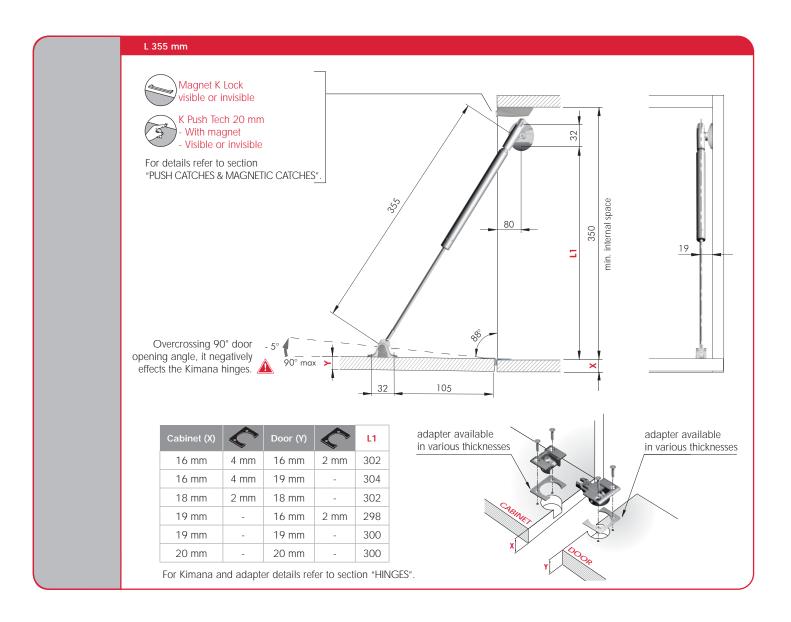


Cabinet (X)		Door (Y)		L1
16 mm	4 mm	16 mm	2 mm	197
16 mm	4 mm	19 mm	-	199
18 mm	2 mm	18 mm	-	197
19 mm	-	16 mm	2 mm	193
19 mm	-	19 mm	-	195
20 mm	-	20 mm	-	195

For Kimana and adapter details refer to section "HINGES".











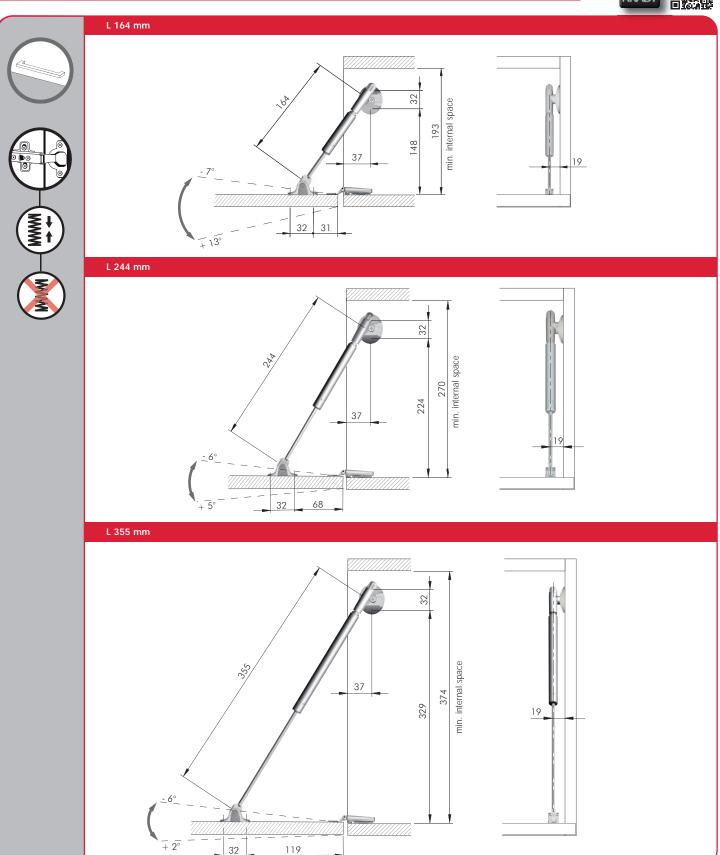


DROP DOWN DRILLING PLANS WITH STANDARD HINGES OPENING WITH HANDLE









The dimensions of the drilling plans refer to carcases which use standard sprung hinges and mounting plates 0 mm. Please note that the opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.









DROP DOWN DRILLING PLANS WITH STANDARD HINGES PUSH TO OPEN

KRABY CONFIGURATOR:



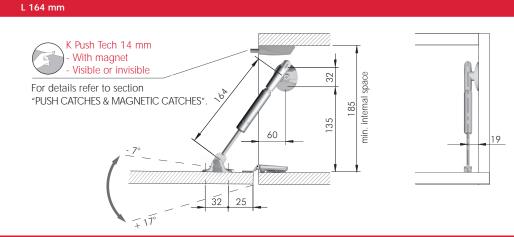


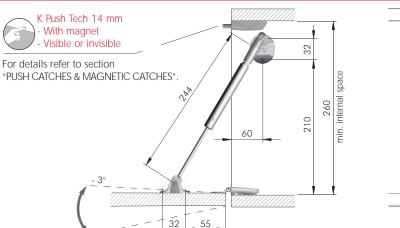








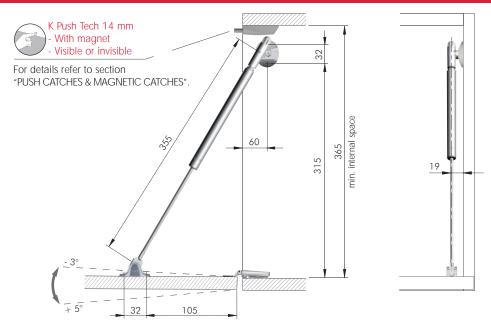






L 355 mm

L 244 mm



The dimensions of the drilling plan refer to carcases which use standard unsprung hinges and mounting plates 0 mm. Please note that min and max opening angle shown data is purely indicative. It varies with respect to the hinge brand and adjustment carried out.





Please note that utilization with standard sprung hinges and K Push Tech with buffer is also possible. In such case, after the door is initially released by K Push Tech, a manual opening approx. 7cm is required (in order to win the spring resistance). Consequently, the door will automatically open to the fullest. For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".



32

32

OPENING SYSTEMS FOR FLAP AND DROP DOWN **DOORS**



DROP DOWN DRILLING PLANS WITH FLAP HINGE













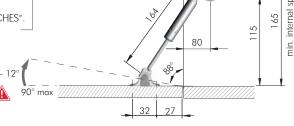






For details refer to section "PUSH CATCHES & MAGNETIC CATCHES"

Overcrossing 90° door opening angle, it negatively effects the flap hinges.











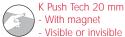






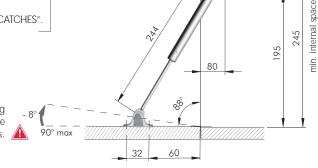


Magnet K Lock visible or invisible



For details refer to section "PUSH CATCHES & MAGNETIC CATCHES".

Overcrossing 90° door opening angle, it negatively effects the flap hinges.





L 355 mm

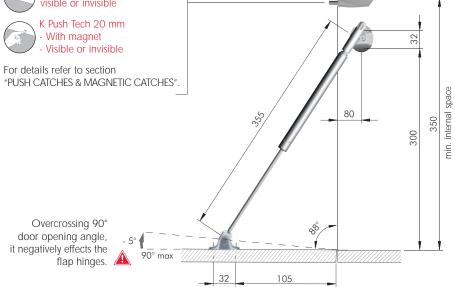


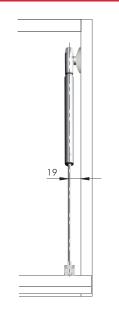
Magnet K Lock visible or invisible

With magnet

"PUSH CATCHES & MAGNETIC CATCHES"

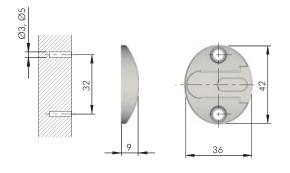
Overcrossing 90° door opening angle, it negatively effects the



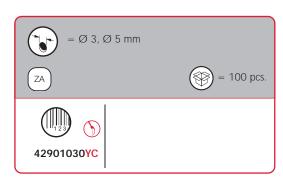


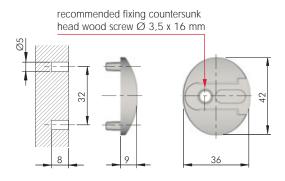


BRACKETS DRILLING PLANS

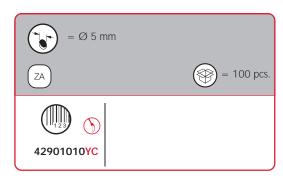


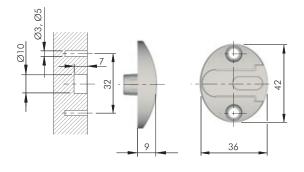




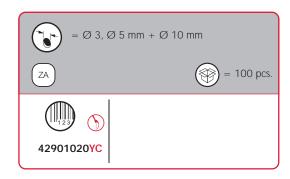


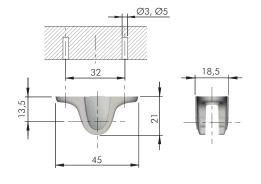




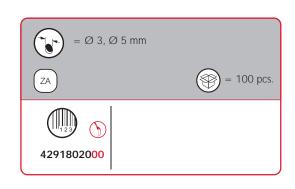




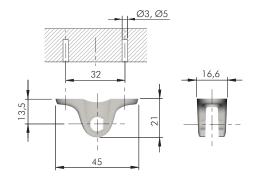




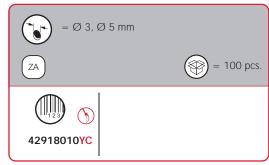


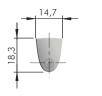






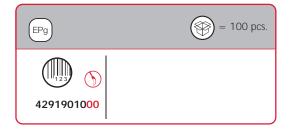




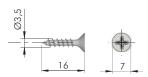




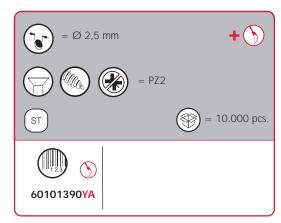


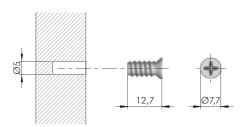


KRABY FIXING ACCESSORIES

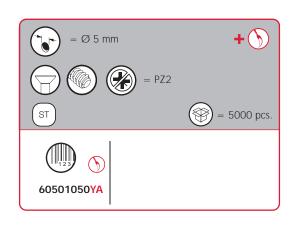














KRABY ADAPTERS FOR ALUMINIUM FRAME DOOR

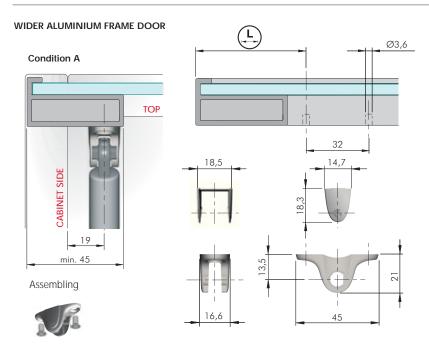




INSTALLATION ON WIDER ALUMINIUM FRAME DOOR

INSTALLATION ON NARROW ALUMINIUM FRAME DOOR





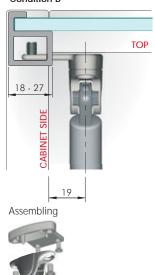


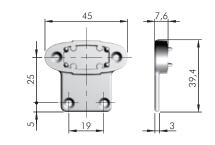


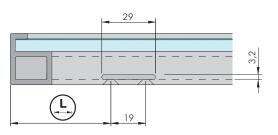


NARROW ALUMINIUM FRAME DOOR

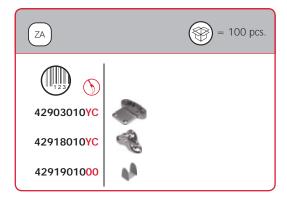




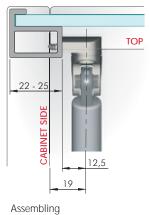


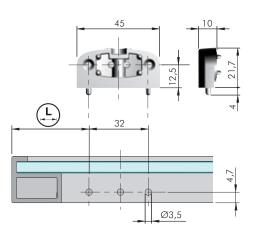




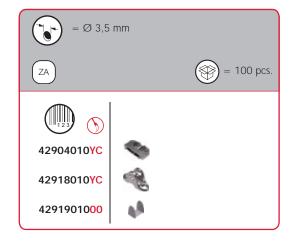


Condition C

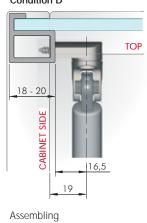


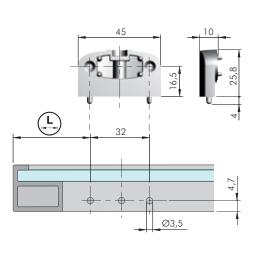




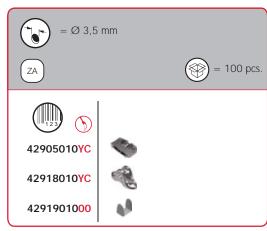


Condition D





















	<u>_</u>				
KRABY	0				
164	31	37,5			
244	68	74,5			
355	119	125,5			









	<u></u>			
KRABY				
164	25	31,5		
244	55	61,5		
355	105	111,5		





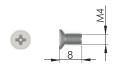




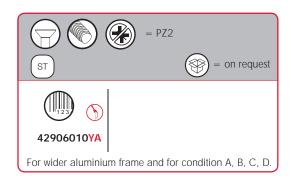
	Ŀ			
KRABY	00	1		
164	27	33,5		
244	60	66,5		
355	105	111,5		

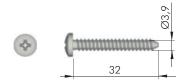
For details refer to related sections.

ALUMINIUM ADAPTERS FIXING ACCESSORIES

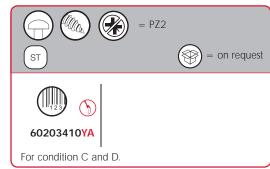


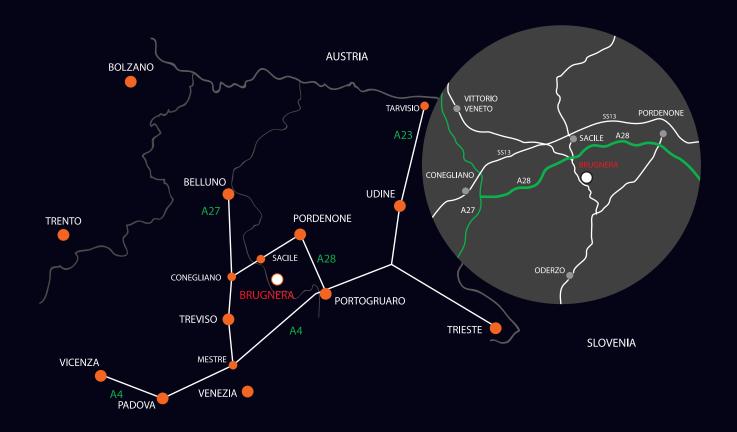














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